



CARTON FLOW



PALLET FLOW



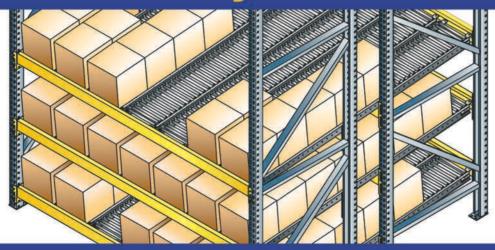
PRODUCT CATALOG

Concentric System Benefits

Dura-Flex™& Dura-Flo™ Systems

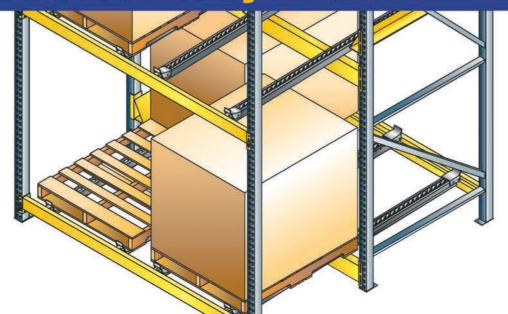


RhinoTrac[™] Systems





Pallet Flow Systems





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DURA-FLEX, DURA-FLO AND D2 CARTON FLOW PRODUCTS

- Full-bed of rollers for carton size flexibility
- Dura-Flex[™] and Dura-Flo[™] drop into structural or roll-formed pallet rack
- Dura-Flo D2[™] fits any manufacturers' carton flow shelves
- Easy installation no tools required

RHINOTRAC AND RHINODECK CARTON FLOW PRODUCTS

- Full-width aluminum rollers in pre-assembled lanes
- RhinoTrac[™] drops into structural or roll-formed pallet rack
- RhinoDeck[™] fits any manufacturers' carton flow shelves
- Easy installation no tools required

CSS PALLET FLOW SYSTEMS

- Full range of products available for any weight or size pallet
- Polycarbonate resin plastic wheels or metal skate wheels
- Pallet braking systems for deep-lane pallet flow
- Wide-Roller option for full-width pallet support

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● DURA-FLEX™ & DURA-FLO™ HEAVY-DUTY CARTON FLOW

Carton Flow System Specifications

DURA-FLO™ D2 CARTON FLOW LOW-PROFILE HEAVY-DUTY

Carton Flow System Specifications

RHINOTRAC CARTON FLOW HEAVY-DUTY

Carton Flow System Specifications Options

RHINODECK CARTON FLOW LOW-PROFILE HEAVY-DUTY 12-13

Carton Flow System Specifications

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PALLET FLOW 16-19

Pallet Flow System
Specifications
Wide-Roller
Pallet Flow Braking Systems



Carton Flow Product Overview

- More cartons Low profile shelves
- More surface support Solid bed or full-width
- Less maintenance Heavy-duty side channels & axles
- All carton flow products drop in with no tools required

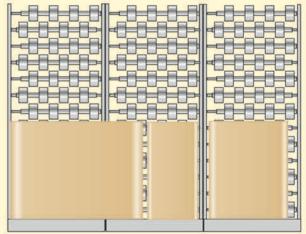
Carton Flow Options Comparison

DURA-FLEX"& DURA-FLO"

DURA-FLO and D2

- · Continuous bed of rollers
- Accomodates any mix of carton sizes
- Available in 12" and 16" wide lanes
- Rollers can be spaced on 2", 3" or 4" centers





Full-bed of rollers provide maximum space utilization with no wasted space even when carton sizes change.

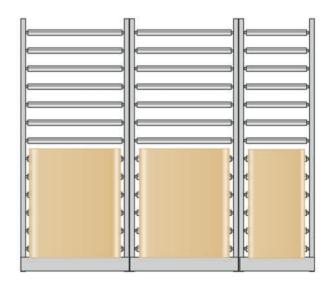
RHINOTRAC

RHINOTRAC and RHINODECK

- Separately defined lanes for flow
- Roller widths are available in 6", 9", 12" and 15"
- Rollers can be spaced on 1", 2" or 3" centers



RHINOTRAC & RHINODECK 0.75" Dia. Aluminum Rollers





COMPATIBLE WITH ALL MAJOR PALLET RACK BRANDS

DURA-FLEX® DURA-FLO®

- 1.9" diameter plastic wheels
- 1" wide flow surface
- 2.13" high galvanized steel side channel
- · Fits any pallet rack, new or retrofit





· Fits any carton flow, new or retrofit



RHINOTRAC"

- · 0.75 diameter aluminum rollers
- 6", 9", 12" or 15" wide rollers
- 2.5" high galvanized steel side channels
- Fits any pallet rack, new or retrofit



RHINO DECK"

- 0.75 diameter aluminum rollers
- 6", 9", 12" or 15" wide rollers
- 1.1" high galvanized steel side channels
- · Fits any carton flow, new or retrofit

Traditional carton flow systems utilize individual tracks, which are difficult to install and result in maintenance issues and hangups, causing picking inefficiencies.



Convert any existing pallet racking or carton flow shelving unit into a brand new carton flow system by simply dropping in pre-assembled lanes of DURA-FLEX. DURA-FLO or RHINOTRAC

Reduce pick costs with more reliable flow and less hang-ups

Improved inventory control, no product falling between tracks

DURA-FLEX & DURA-FLO

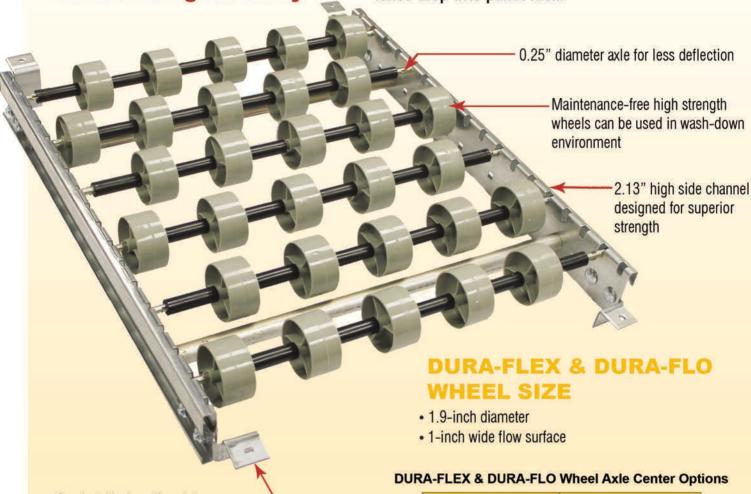
SUPERIOR CARTON FLOW SYSTEMS

More cartons

More surface support

More slotting flexibility

DURA-FLEX & DURA-FLO pre-assembled carton flow lanes drop into pallet rack.



Pre-installed end brackets are easily adjustable onsite to create proper pitch and flow

Axle Center Carton Depth 6 inch 2 inch

Minimum

3 inch 9 inch 4 inch 12 inch





Pre-Installed brackets adjust easily onsite for perfect fit for proper flow.



Adjustable end bracket rests in step of beam to allow beam to act as box stop.

DURA-FLEX™ & DURA-FLO™ Carton Flow SPECIFICATIONS







DURA-FLEX end brackets have slotted adjustability to zero-in on the perfect length so tracks fit correctly in any installation.

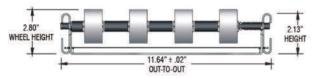
DURA-FLEX and DURA-FLO Carton Flow System Options and Accessories

- Lane indexers
- Cantilevered high-mount extension
- Low-mount & high-mount applications
- · Forward tilt shelf
- · High-mount rear extension
- Splice plates for custom lengths
- · Attach to beams with beam hangers

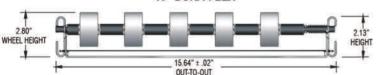


Contiguous wheel span creates a deck for mixed package width on the same shelf, maximizing space and efficiency.

12" DURA-FLEX



16" DURA-FLEX



**Note: Dura-Flo Side Channel Height = 2.28" High and Wheel Height = 2.50" High Dura-Flo 12" Lanes = 11.86" Out-To-Out and 16" Lanes = 15.80" Out-to-Out

ROLL-FORMED BEAM MOUN



DISCHARGE END End bracket rests in step of beam to allow beam to act as box stop.



CHARGE END Heavy-duty end bracket rests in step of beam and adjusts incermentally.

DURA-FLEX Carton Flow System Capacities (lbs. per sq. ft.)

Unsupported	Capacity					
Span (in.)	12 inch width	16 inch width				
60	52	52				
72	52	52				
90	46	35				
96	38	28				
102	32	24				
108	27	20				
114	23	17				

18 Gauge Channel Standard

DURA-FLO Carton Flow System Capacities (lbs. per sq. ft.)

Unsupported	Capacity					
Span (in.)	12 inch width	16 inch width				
60	87	66				
72	61	46				
90	39	29				
96	32	24				
102	28	21				
108	23	17				
114	20	15				

18 Gauge Channel Standard

^{**} DURA-FLEX maximum capacity of 52 lbs. per sq. ft. governed by axle capacity.

DURA-FLO®D

DURA-FLO D2 LOW-PROFILE CARTON FLOW SYSTEMS

Dura-Flo D2 Low-Profile Carton Flow System, modeled after the original Dura-Flo system that creates a "bed of wheels" for fast, flexible carton flow. D2 features a low-profile, low-pitch design requiring no more than a drop of one inch per foot. Heavy-duty construction provides more than twice the load capacity of standard carton flow tracks and D2 easily drops right into your existing shelf structures.

Compact Size With Full Size Performance

Patented maintenance-free, 1.125 inch wheels with self-lubricating axles for smooth flow with virtually no hang ups.

Pre-assembled, drop-in shelves fit most existing carton flow beams for simple installation without tools.

Adjustable entry and exit brackets mount into beam connectors with no loss of vertical clearance. Ideal for pick to light systems and will not interfere with existing labeling.

Wide variety of options, including extension feet attachments for mounting to any manufacturers' carton flow shelves.

Heavy-duty, hardened steel axles.

No tools required – just snap axles into place.

18-gauge specially designed "C" channel provides superior strength.

Full "bed of wheels" for superior carton flow

No stop required, no loss of shelf clearance.

D2 ADVANTAGE

Easily replace wheel assemblies, just drop in new axle.



Twice the wheel coverage of traditional carton flow tracks for virtually no hang-ups.

Dura-Flo™D2 Carton Flow SPECIFICATIONS



Lane indexers are easy to reposition.

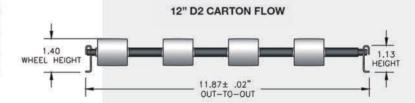
Superior tracking eliminates the need for full-length dividers.



Use with carton flow shelves and drop in Dura-Flo D2 lanes for improved warehouse space utilization.

Dura-Flo Wheel Axle Center Options

Axle Center	Minimum Carton Depth
2 inch	6 inch
3 inch	9 inch
4 inch	12 inch



Dura-Flo D2 Wheel Size

- 1.125" Diameter Wheel
- 1.4" Wide Surface

Track Profile

- 1.125"Steel side channel
- 1.375" Overall track height

Carton Requirements

- Subject to weight and length limits
- Not suitable for cartons with raised "lip" around outer edge

Carton Flow System Capacities (lbs. per sq. ft.)

Load capacity is determined by the capacity of the shelf. Carton flow shelves offering support at a minimum of 24" centers will have in excess of 50 lbs. per square foot capacity. Axles and wheels are rated at a higher capacity than side channels. Dura-Flo D2's heavy-duty design will hold up to busy picking operations, and eliminate the need for constant plastic wheel track replacement.

15" D2 CARTON FLOW 1.40 WHEEL HEIGHT 14.65± .02" OUT-TO-OUT

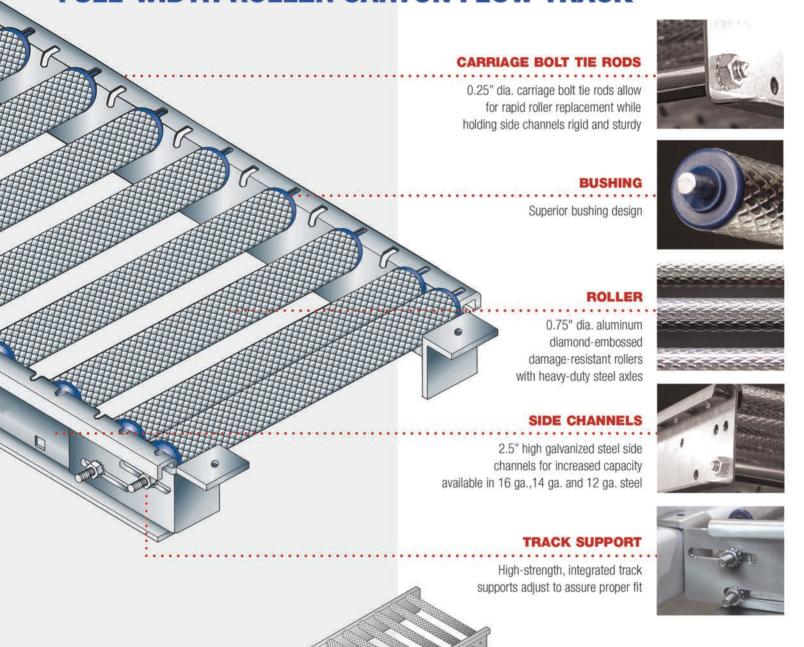
UPGRADE EXISTING SYSTEMS TO D2



Entry and exit brackets mount into carton flow shelf members with no loss of clearance and no labeling disruption.

RHINOTRAC**

FULL-WIDTH ROLLER CARTON FLOW TRACK









RhinoTrac pick module application - multi-level

RhinoTrac™ Heavy Duty SPECIFICATIONS

RHINOTRAC

Roller Dimensions

NOMINAL WIDTH 5.375" 6" WIDE TRACK 8.375" 9" WIDE TRACK 11.375" 12" WIDE TRACK 14.375" 15" WIDE TRACK 0.75" ROLLER 2.5" SIDE CHANNEL HEIGHT 2.625" TO TOP OF ROLLER 7.25" 6" WIDE TRACK 10.25" 9" WIDE TRACK 13.25" 12" WIDE TRACK 16.25" 15" WIDE TRACK **OVERALL WIDTH**



Slotted end supports adjust to vary length and ensure proper fit

Track Capacity Chart

TRACK SPAN	LBS. PER LIN. FT.	TRACK SPAN	LBS. PER
60"	160.4	91"	45.2
63"	138.5	93"	43.1
66"	120.5	96"	39.2
69"	105.4	99"	35.7
72"	92.8	102"	32.6
75"	82.1	105"	29.9
78"	73.0	108"	27.5
81"	65.2	111"	25.3
84"	58.4	114"	23.4
87"	52.6	117"	21.6
90"	47.5	120"	20.0

Note: Track capacity may be limited by bracket capacity. Contact Springfield Engineering office for applications of more than 400 lbs/lane.

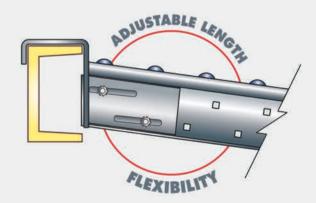
*Capacity based on L/240 deflection calculation

Track capacities shown for 16 gauge side channels. 14 gauge and 12 gauge available for heavier loads.

RHINOTRAC END SUPPORTS



EASY INSTALLATION



Structural Beam Bracket

Pre-installed heavy-duty steel end brackets allow for easy drop-in installation

Brackets directly support side channels and allow track to rest below the beam and use beam as end stop

Slotted adjustability of end supports allow the flexibility to vary length for field adjustment



Integrated brackets with adjustability for structural beams



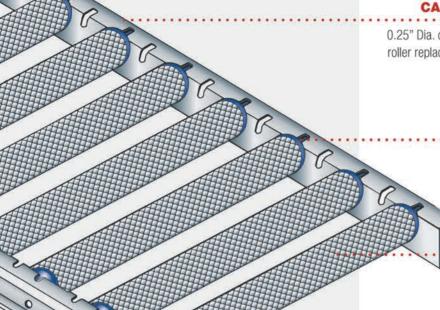
RhinoTrac brackets rest on beam ledge

RHINODECK[™]

DROP-IN CARTON FLOW SOLUTION

Sturdy

Slim profile carton flow to fit any carton flow shelving



CARRIAGE BOLT TIE RODS

0.25" Dia. carriage bolt tie rods allow for rapid roller replacement while holding side channels rigid and sturdy



BUSHING

Superior bushing design



ROLLER

0.75" Dia. aluminum diamond-embossed damage-resistant rollers with heavy-duty steel axles



SIDE CHANNELS

1.1" High galvanized steel side channels

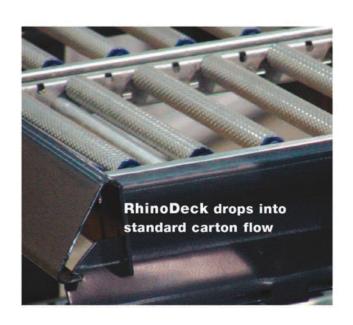


FLEXIBILITY & NO MAINTENANCE

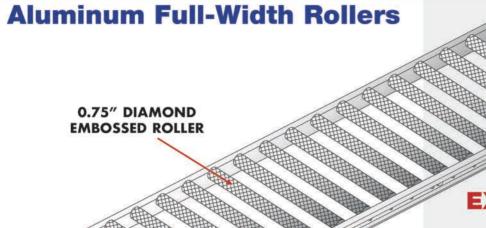
- Low 1.1" profile
- Easily drops into existing carton flow systems
- Relocate tracks easily as SKU sizes change or your system grows



RhinoDeck installation for UPICK & KPICK carton flow



RhinoDeck™ Low-Profile SPECIFICATIONS



1.1" SIDE CHANNELS

6", 9", 12", 15" NOMINAL ROLLER SIZES

RHINODECK Roller Dimensions

NOMINAL WIDTH 5.375" 6" WIDE DECK 8.375" 9" WIDE DECK 11.375" 12" WIDE DECK 14.375" 15" WIDE DECK 0.75" ROLLER OF ROLLER 6.5" 6" WIDE DECK 9.5" 9" WIDE DECK 12.5" 12" WIDE DECK 15.5" 15" WIDE DECK **OVERALL WIDTH**

NOTE: RhinoDeck lane capacity is generally limited by track support spacing. Track capacities exceed current carton flow tracks.

UPGRADE EXISTING SYSTEMS TO RHINODECK



Replace existing damaged or poorly functioning carton flow lanes with RhinoDeck

Impact Decks



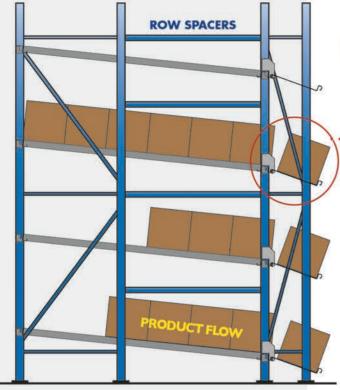
RhinoDeck impact deck helps protect your carton flow rollers at high-impact drop areas.

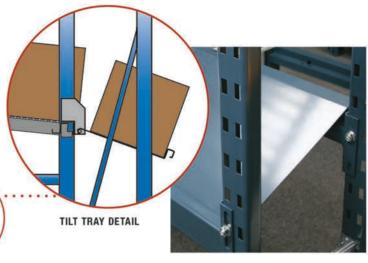
CONCENTRIC Carton Flow

FULL WIDTH ROLLER CARTON FLOW TRACK

Tilt Trays

Angle your product at pick point - Available for Dura-Flo or RhinoTrac





TILT TRAY BENEFITS

- Product visibility
 Helps order picking accuracy
- Layback version
 Every level is recessed from one below
- Pick multiple levels with ease Never have to reach under shelf
- More ergonomic for employees Less bending & reaching

RhinoTrac Knuckle Shelves

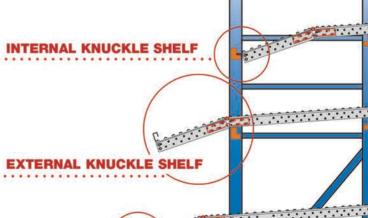
Angle rollers over beam to place product in proper picking position

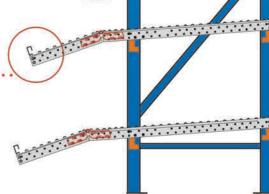






BOX STOP





Carton Flow OPTIONS

Cantilevered Shelf



RhinoTrac rear cantilevered shelf

Full-Length Indexer



Keep boxes organized with lane defining index guides

RhinoTrac Deep Lane Splice Plates



LONGER LENGTHS

- Track-to-track splicing for extra deep lanes
- Splice plate attaches in field or factory

Pick Modules



Multi-level RhinoTrac application

Total Box Support



Full-width box support helps provide flow for damaged boxes.

Deep Flow Lane



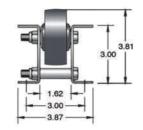
96" deep RhinoTrac lanes

PALLET FLOW

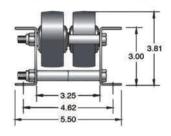


CSS Pallet Flow Wheel Options

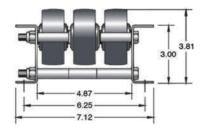
SINGLE PLASTIC WHEEL



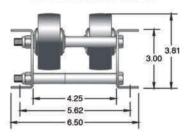
DOUBLE PLASTIC WHEEL



TRIPLE PLASTIC WHEEL



DOUBLE BRAKE WHEEL

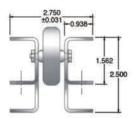


CSS PALLET FLOW

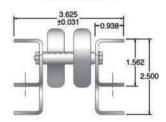
Optimize flow capabilities and provide efficient space utilization by eliminating unnecessary aisles

- Provides greater inventory control
- Automatic stock rotation
- Reduce labor and equipment costs
- Allow for future growth
- Increase storage space from 30% to 100%
- Limit product damage and spoilage
- Improve product turnaround time
- Increase overall productivity

SINGLE METAL SKATE WHEEL



DOUBLE METAL SKATE WHEEL



Plastic Wheels



Plastic wheels are manufactured from specially engineered resins for high-impact, high-strength and have been rigorously tested for maximum performance in your specific warehouse environment. Available with sealed bearings for cooler conditions.

Metal Wheels



Zinc-plated metal wheels for lighter load picking applications are available with in-line or staggered configurations.

Pallet Flow SPECIFICATIONS

Pallet Flow Track Comparison

Description	Application	Load Capacity	Characteristics
Plastic Wheel Track Moderate to heavy pallet flow	For industrial production and distribution pallet storage environments.	500 to 5,000 lbs.	Wheel patterns can be designed inline or staggered on 2", 3" or 4" centers. Bearingless and bearing 2.87" diameter plastic wheels.
Brake Track Moderate to heavy pallet flow	Used in moderate to heavy pallet flow applications for industrial production and distribution pallet storage environments.	1,000 to 5,000 lbs.	Patented cantilever-designed for superior pallet support, track allows for variety of pallets to flow, including GMA, Plastic, Euro, Slave and boxes. Wheel pattern can be designed inline or staggered on 2", 3" or 4" center configurations. Can be used in double and triple configurations for heavier pallets.
Wide Steel Roller Light to heavy pallet flow	Used in applications where pallets have inconsistent bottom surface, plastic pallets and where bottom runners are parallel to direction of flow.	Up to 5,000 lbs.	Split-rail systems and full-width systems available depending on requirements. 1.9" diameter galvanized steel rollers.



Solid metal pallet stops are integrated into every lane.

STRUCTURAL OR ROLL-FORMED PALLET RACK

Plastic wheel pallet flow rails rest on angle of structural beam or in the step of roll-formed beam for low-profile storage with maximum vertical space.

Metal skate wheel rails are notched to fit into the step of pallet rack beams.



Pallet Flow Specifications



Wheels	Application	Load Capacity	Dia.	Width	Characteristics
Bearingless Plastic Wheel Light flow applications	Pick modules Wash-down environments Heavy impact areas	580 lbs. per wheel	2.87"	1.375"	Material: Polycarbonate alloy resin; reinforced rib design; high-strength and significant impact resistance.
Bearing Plastic Wheel Standard or Sealed Moderate to heavy flow	FIFO deep lane Push back Pick modules Empty return lanes	320 lbs. per wheel	2.87"	1.375"	Material: Polycarbonate alloy resin; specially engineered resins; reinforced rib design; two bearings provide excellent rolling characteristics; sealed bearing where environment is a concern.
Aluminum Wheel Optional Impact Zone Wheel	1st and last pallet position in forklift load / unload zones Heavy impact areas	320 lbs. per wheel	2.87"	1.125"	Material: Aluminum high-strength wheel; two bearings provide excellent rolling characteristics; high-strength and significant impact resistance.
Metal Skate Wheel Ligh-Duty Wheel for light loads in picking applications	Picking applications (2-3 deep) Light loads with lower risk of pallet hang-ups Empty return lanes	100 lbs. per wheel	1.9"	0.5"	Material: Zinc plated steel. Light-duty wheel with lower capacity. Ball bearings provide low-friction rolling characteristics.

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PALLET FLOW

WIDE-ROLLER







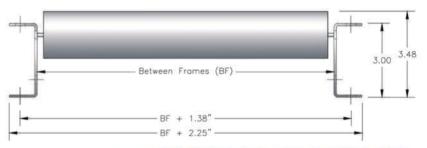
Full-width rollers provide total pallet support throughout flow lane (shown with pallet entry guides)

Steel Rollers

Roller configurations available on 2", 3" or 4" centers and up to 52" wide to help support even the most inconsistant pallets.

Gravity steel roller systems function in most environments, even temperatures down to -40° F. Rollers are available in galvanized or oil finish and provide an excellent rolling surface for:

- Plastic pallets
- Skids
- Wire baskets
- Slip sheets
- Corrugated skids
- Plastic returnable shipping containers
- · Odd size pallets
- · Pallets with bottom runners parallel to direction of flow





Factory-installed brakes are used for speed control in deep lane wide-roller systems.

Pallet Flow Specifications

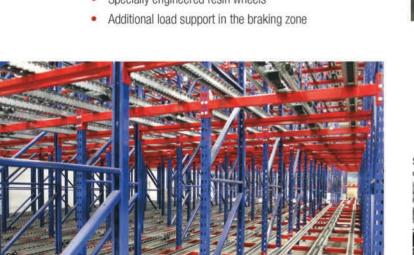
Wheels	Application	Load Capacity	Dia.	Characteristics
Steel Roller	FIFO LIFO systems Plastic/multiple pallets or slip sheets	270 lbs. per roller	1.9"	Widths: 4.25 to 52 inches, full-width or split-rail roller systems in 12 to 16 gauge galvanized steel. Sealed bearings are optional.

Pallet Flow BRAKING

Brakes and Brake Tracks

Speed controllers are manufactured from high-strength, glass-reinforced engineered resins with molded-in metal reinforcements in all high-stress areas. Permanently lubricated with a special high/low temperature lubricant, ensures speed controllers require no further maintenance.

- · Factory installed in ALL tracks
- Patented cantilever wheel support design
- · Specially engineered resin wheels



Deep lane systems maximize warehouse space by eliminating aisles and creating dense pallet storage. Concentric braking and speed control mechanisms keep your pallets flowing safely and minimize product damage.



Engineered Pallet Speed Control

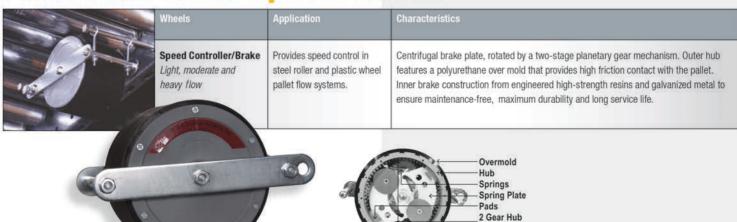
Concentric Storage Systems provides application analysis, engineering, testing, and expert installation.

Speed controllers specifically engineered for your pallet size and weight.

3 Gear Hub



Pallet Flow Brake Specifications



Innovative carton flow and pallet flow ideas to increase warehouse efficiency.

More storage flexibility and less maintenance.









CONCENTRIC STORAGE SYSTEMS, INC.

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